Industrial production, estimation and utilization of Phytoconstituents



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Syllabus

- Forskolin (*Coleus forskohlii*) > Artemisinin (*Artemisia* cina Berg) Sennoside (*Cassia angustifolia Vahl*) Diosgenin(Dioscorea composita) Digoxin(Digitalis lanata) > Atropine (*Atropa acuminata*) Podophyllotoxin (Podophyllum hexandrum) Caffeine (*Thea sinensis*) Taxol (*Taxus brevifolia*) > Vincristine (*Catharanthus roseus*)
- Vinblastine (Catharanthus roseus)



Biological Source: Labdane diterpenoid extracted from roots of *Coleus forskohlii*, family-Lamiaceae.









Industrial Production

The dried roots of *C. forskohlii* were made into coarse powder by using pulverizer (for decreasing the moisture content)

Material was subjected to the Soxhlet apparatus (continuous hot percolation) for extraction process using toluene as a solvent in 1:4 (raw materials to solvent) ratio

The extract was collected & concentrated

Hexane was added to the concentrate

To it equal volume of water was added

Than transferred to separating funnel and was shaken well



Industrial Production

Cont nue.. The mixture was allowed to settle and the hexane layer was separated Hexane layer was concentrated and wet cake was formed It was dried followed by milling and sieving Thus, obtained product forskolin was used to analyze the quality and the solubility properties.



Estimation:

1. Liquid Column chromatography (HPLC)

- Column: made up of stainless steel with dimensions of 25cm X 4.6mm
- Column packing: It is done with silica of $5\mu m$ in size
- Mobile phase: Acetonitrile : water(45:55)
- Flow rate: 1.8mil/min
- Sample injected in volume of 20 μ l
- Detector: Spectrophotometer at 220nm

• Procedure:

Both sample i.e. test & standard are injected in column to determine the content of Forskolin. Fractions are collected and subjected for Spectrophotometer at 220nm

2. TLC & HPTLC

- Mobile phase: Toluene:ethyl acetate (8.5:1.5 v/v)
- Stationary phase- Silica gel F₂₅₄
- Visualizing agent- 5% vanillin in glacial acetic acid and 10% sulphuric acid in water.



• Identification test:

Copper acetate test: Aq. Extract + Copper acetate solution gives Emerald green color

Utilization:

- Antidepressant agent
- Vasodilating- Used in hypertention
- Antiobesity agent
- It reduces intra-occular pressure- Used In glaucoma
- Antiasthmatic agent
- Used as antiplatelet agent



Sennosides

• **Biological Source :** It is dianthrone glycosides, leaflets of *Cassia angustifolia* (Indian senna) & *C. acutifolia* (Alexandrian senna). Family-Leguminosae.









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Sennosides

Industrial production

Dried senna leaves powder extracted with benzene for 2-3 hrs.

Marc is dried and extracted with methanol for 4-6 hrs.

Mix both the extracts and concentrated .

pH of extract adjusted to 3.2 by HCI.

Extract is mixed with hydrous calcium chloride in 25 ml denatured spirit.

pH adjusted to 8 using ammonia & set aside for 2hrs, results into ppt of sennosides.



Sennosides

Industrial Production



dried

Calcium sennoside is suspended in methanol & acidified with gluconic acid at 40°C Acidified extract after filtration yields a precipitate containing yellow mass of Sennoside A

Filterate treated with methanolic hydrobromic acid & evaoporated, it yields Sennoside B



Sennosides



Estimation

- Column-C18
- Mobile phase- 1% acetic acid in water: Acetonitrile (82:18)
- Flow rate- 1ml/min
- Detection- 350 nm

Chemical Test: Brontagers test

Utilization:

- 1. Treatment of constipation
- 2. In skin diseases
- 3. As an anthelmintic
- 4. Useful in loss of appetite, dysentery, indigestion, malaria, jaundice, gout, rheumatism & anaemia.



Sennosides

Assay

Determine by liquid chromatography (HPLC).

Test solution. Weigh accurately 1.0 g of the coarsely powdered substance in a round bottom flask, add about 10 ml of 1 per cent v/v acetic acid and 25 ml of methanol and reflux on a water bath for about 30 minutes. Cool to room temperature; make up the volume up to 50.0 ml with methanol and filter.

Reference solution. A 0.004 per cent w/v solution of sennasides RS in methanol.

Chromatographic system –

Column: a stainless steel column 25 cm x 4.6 mm packed with octade cylsilane bonded to porous silica (5 μ m)

Mobile phase: 1% acetic acid in water: Acetonitrile (82:18)

Flow rate: 1ml per minute,

Detection: spectrophotometer set at 350 nm,

Injection volume: 20 µl.

Inject the reference solution. The test is not valid unless the relative standard deviation for the replicate injections is not more than 2.0 per cent. Inject the reference solution and the test solution. Calculate the content of sennoside A and B.



ARTEMISININ

Biological source: Sesquiterpene lactone obtained from the leaves & unexpanded flower heads of *Artemisia annua*.

Family-Asteraceae.







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Artemisinin

Industrial production:

- Fresh leaves are dried below 60°C, powder is extracted with methanol by maceration.
 - Methanol extract partitioned with hexane
 - The hydro alcoholic extract partitioned with ethyl acetate until the colourless.
 - Contentrated at controlled temperature at 40°C under vacuum.
 - Artemisinin obtained as fine white crystals after recrystallization with cyclohexane.



ARTEMISININ





ARTEMISININ

Estimation

HPLC

Assay: Determine by liquid chromatography (HPLC)

Test solution. Dissolve 100 mg of the substance under examination in 100.0 ml of the mobile phase. **Reference solution.** A 0.. 1 pyr cent wIv solution of artemisinin RS in the mobile phase. **Column:** C18Column (a stainless steel column 10 cmx 4.6mm, packed with octadecylsilane

bonded to porous silica $3\mu m$)

Mobile phase: Isocratic acetonitrile : water(60:40)

Isocratic, Acetonitrile :water : methanol (50:30:20)

Flow rate: 0.6mL/min

Sample injected in volume of $20\ \mu l$

Detector: UV at 216 nm

Inject the test solution and the reference solution. Calculate the content of ClsH220s. **TLC**

Sample preperation: Drug is dissolved in chloroform

Stationary Phase: Silica gel G

Mobile phase: Pet. Ether: ethyl acetate (1:2)

Detection: 1. p-dimethylaminobenzaldehyde & heating at 80° C to produce color 2. A pisaldehyde sulphyric paid reagent, followed by beating to 110° C

2. Anisaldehyde sulphuric acid reagent followed by heating to 110°C.



Utilization

- Strong anthelmintic, specially for round worms
- Used as antimalarial drug
- Suppress inflammatory immune reactions



Biological Source: Digoxin consists of cardenolide cardiac glycoside obtained from dried leaves of *Digitalis lanata*. belonging to family Scrophulariaceae









Industrial Production

Take accurately weighed quantity of fresh leaves

Defat with petroleum ether

Defatted mass grinded with neutral salt to inactivate the enzymes

Above grinded mass is extracted with ethyl acetate for 2 hours

Filter it & concentrate the filtrate to dryness

Column chromatographic seperation is done for above residue to yield Lanatoside A, Lanatoside B & Lanatoside C

Lanatoside C fractions are further treated with dil. HCL to get hydrolysis

Shake with Ethyl acetate, Distill off solvent gives Digoxin K.K.Wagh College of Pharmacy, Nashik



Industrial Production

Take accurately weighed quantity of fresh leaves

Extraction with 50% ethanol at low temperature, filter

In filtrate add Lead acetate solution to remove impurities

The ppt are remove by centrifugation

Supernatant is extracted with Chloroform

Evaporate Chloroform extract (Cardiac glycoside)

Column chromatographic separation is done for above extract to yield Lanatoside A, Lanatoside B_& Lanatoside C

Lanatoside C fractions are further treated with dil. HCL to get hydrolysis

Shake with Ethyl acetate, Distill off solvent gives Digoxin



Industrial production







Estimation:

1. Colourimetric analysis

- a) Assay-40 mg test & std solution of digoxin dissolve in sufficient 95% ethanol to produce 50 mL
- b) Dilute 5 ml of above solution to 100 mL with 95% ethanol
- c) 5 ml resulting solution, add 3ml Alkaline picric acid solution. All to stand for 30 min.
- d) Measure absorbance at 495 nm against balnk (5 ml 95% alcohol, add 3ml Alkaline picric acid solution).

2. Thin layer chromatography

Sample preparation: 1mg of sample in 1ml of solvent (alcohol)

Stationary Phase: Silica gel g

Mobile phase: Cyclohexane: Acetone: Acetic acid (49:49:2)

Chamber Saturation time : 15mins

Detection: Detected by spraying reagent i.e. 5% aqueous sulphuric acid Blue spots are observed under UV at 385nm



Estimation

3. Assay- Determine by liquid chromatography (HPLC)

Test solution. Dissolve 50 mg of the substance under examination in 200 ml of ethanol (95 per cent). **Reference solution**. A 0.025 per cent w/v solution of digoxin RS in diluted ethanol (95 per cent).

Chromatographic system - a stainless steel column 25 cm x 4.2 mm packed with octadecylsilane

bonded to porous silica (5 μ m), -

Mobile phase: Water : Acetonitrile (37:13)

Flow rate. 3 ml per minute

Detection spectrophotometer set at 218 nm, - I

Injection volume. 10 μ L.

Procedure :Inject the reference solution. The test is not valid unless the theoretical plates is not less than 1200 and tailing factor for the principal peak is not more than 2.0. The resolution between the peaks due to digoxin and digoxigenin analogue is not less than 4.0. The relative standard deviation for the replicate injections is not more than 2.0 per cent. Inject the test solution and the reference solution. Calculate the content of C41H64014'



Utilization

- Used as a cardiotonic & is the most widely used drug in treating congestive heart failure.
- Also used to treat atrial flutter, Atrial fibrillation
- Diuretic
- Digoxin Injection (250 µg per mL.)
- Digoxin Paediatric Solution (50 µg per mL.)
- Digoxin Tablets (62.5 µg; 125 µg; 250 µg.)



Diosgenin

Source: Aglycone hydrolysis obtained after the of steroidal saponin glycoside dioscin present in *Dioscorea deltoidea*, *D. composite*, *D. floribunda*. Family- Dioscoreaceae.

Diosgenin a steroidal aglycone obtained from a dried fruits of *Tribulus terrestris* Family-_Zygophyllaceae).









Diosgenin

Industrial production

Method I Acid Hydrolysis method Dried powder hydrolyzed with $2N/4N H_2SO_4/HC1$ by reflux or autoclave.

Marc washed with 10% sod. Bicarbonate to neutralize acid

Washed with water to make neutral

Hydrolyzed Marc/powder extracted with benzene/ Toluene for 6-8 hrs.

Filtrate, concentrate to reduce volume

Crystals of Diosgenin



This method has the following disadvantages:

1. Unsaturated sapogenin quickly decomposes to spirostadiene.

2. A gummy material is formed alongside.

3. It is time consuming.

These shortcomings can be overcome by treating the hydrolyzed extract with lime or other alkali: and coloured impurities.



Diosgenin

Industrial production

Fresh dioscorea tubers & smash it in the hammer mill

The smashed product is fermented for 4-10 days

Fermented material is air dried & hydrolysed with mineral acid

Extraction is done by using heptane

Filter & concentrate slowly to obtain crystals of diosgenin

Hydrolyzed Marc/powder extracted with benzene/ Toluene for 6-8 hrs.

Filtrate, concentrate to reduce volume

Crystals of Diosgenin

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Method III Fermentation method



Chemical test:

Libermann-Burchard test

Sample + Chloroform + Acetic anhydride + One drop of concentrated Sulphuric acid--Blue green to red orange colour **Salkowski reaction**

Sample+ Chloroform + Sulphuric acid concentrated--Chloroform layer shows red colour and acid layer shows green fluorescence **Estimation**

HPTLC

Stationary Phase: Silica Gel F254

Mobile Phase: Toluene: ethyl acetate: formic acid (5:4:1)

Sample and Standard preparation: Six gradual increased concentration of standard 450 nm. diosgenin were prepared in chloroform. Isolated diosgenin solution prepared and used as test diosgenin

Detection: P-anisaldehyde- sulphuric acid detecting reagent. Densitometric scanning wavelength 450 nm. Diogenin developed pinkish blue colour spot. The derivatised plate scanning Was performed using tungsten halogen source at 450nm The calibration curve of peak AUC versus concentration of standard diosgenin used to quantify it in test extract.

UV standard curve method

Prepare the solution A (0.5 ml p-anisaldehyde in 99.5 ml ethyl acetate) and solution B (50 ml sulphuric acid with 50 ml ethyl acetate).

The test samples is dissolved in 2 ml ethyl acetate and add 1ml of reagent A and B. Stirred well and maintain the temperature 60° C for 10 minutes to develop the colour. Allow sample, to cool at 25°C. Measure the absorbance at 430 nm using ethyl acetate as blank. The calibration curve of standard diosgenin (2-70 µg) in ethyl acetate was made and determine the concentration of unknown

South South

Diosgenin

Estimation

Assay. Determine by liquid chromatography (HPLC) Test solution. Reflux 5.0 g of the substance under examination with 50 m1 of sulphuric acid (10 per cent) for 4 hours. Cool and transfer to separating funnel. Extract with 50 ml of ethyl acetate. Repeat the extraction 3 times. Pass the ethyl acetate layer through sodium sulphate and evaporate. Dissolve the residue with 50 mL of methanol.

Reference solution. A 0.1 per cent w/v solution of diosgenin RS in methanol. Chromatographic system

Column: A stainless steel column 25 cm x 4.6 rom packed with

octade cylsilane bonded to porous silica (5 $\mu m)$

Mobile phase: Acetonitrile:methanol (8:2)

flow rate. 1ml per minute,

injection volume. 20 µl.

Detection: spectrophotometer set at 210 nm,

Inject the reference solution. The relative standard deviation for the replicate injections is not more than 2.0 per cent. Inject the test solution. Calculate the content of diosgenin.





Diosgenin

• Utilization:

- 1. As a precursor for steroidal synthesis like several corticosteroids, sex- harmones & oral-contraceptives
- 2. In treatment of rheumatic arthritis



Source: tropane alkaloid, flowering tops of *Atropa belladonna*, *Datura stramonium & Hyoscyamus niger*.

Family-Solanaceae.











Atropine





Syllabus

Estimation:

Stationary Phase: silica gel GF254. **Mobile phase.** Acetoene: water :strong ammonia solution.(90:7:3) **Test solution**

Reference solution. 1% of Atropine solution in 2N acetic acid

Examine in ultraviolet light at 254 nm and 365 nm, spray with 10 ml of modified **potassium iodobismuthate solution** until the bands become visible as orange or brown on a yellow background. The bands in the chromatogram obtained with test solution have similar

Detected by spraying reagent i.e. acidified iodoplatinate solution.
Dragendorff's reagent



Syllabus

Utilization:

1. As preanesthetic medication

2. Antispasmodic

Atropine Eye Ointment Atropine Injection Atropine Methonitrate Atropine Sulphate Atropine Sulphate Eye Ointment Atropine Sulphate Injection Atropine Sulphate Tablets Atropine Sulphate and Morphine Sulphate Injection Atropine Tablets



Biological source

Podophylotoxin is the lactone resin present in the root and rhizome of *Podophyllum hexandrum* and *P. emodi* Family – Berberidaceae. Podophyllum resin contains not less than 40% and not more than 50% of podophyllotoxin





Podophylotoxin

Industrial Production



Dry it to obtain dark brown amorphous powder





Estimation

Sample preparation : 1mg of Podophyllotoxin/ Podophyllum root or rhizome extract is dissolved in 1ml of methanol

Standard sample : Podophyllotoxin is dissolved in 1ml of methanol

Stationary phase: Silica gel-G

Mobile phase: Chloroform: Methanol (90:10) for about 6cm (Only glycosides are separated but aglycone like podophyllotoxin remains in the region of the front. The same plate is again eluted with more weakly

polar Solvent Toluene : Acetone (65:35) upto 15 cm.

Detecting agent : Spray with methanol Sulphuric acid and heat 10 minutes at 110^oC

RF Value : About 0.7

Colour spot : Violet-blue spot

Analysis by HPLC

Method : Isocratic

Stationary phase : C18 column

Mobile phase : Methanol: water (6:4) at flow rate 0.8ml/min.

Detection : Photodiode detector at 283nm



Utilization

Podophyllotoxin is used as a cholagogue (agent that promotes bile flow), as an anticancer agent and to treat condylomata (warts caused due to human papilloma virus)
It is used in the synthesis of etoposide which is used for treating lymphomas, leukaemias, small-cell lung cancer and testicular cancer.





• Biological source:

It is methylated xanthine alkaloid derivative found in coffee bean i.e. *Coffea arabica*, family Rubiaceae *Thea sinensis*, family Theaceae, *Theobroma cacao*, family Sterculiaceae





Industrial Production

• Method I:

Weigh tea leaves transfer to distilled water boil for 30 min After complete decoction, allow it to cool filter Take filtrate to separating funnel add chloroform shake vigorously Separate the chloroform layer Evaporate the chloroform layer White color crystals are collected





• Method III:

Weigh tea leaves & extract with 5% aq. Sodium carbonate solution in a beaker for 30 min





• Method IV: (Sublimation)

Powder of tea leaves, heat in beaker covered with funnel having closed end

White caffeine crystals are deposited at end glass of funnel

Collect the crystals of caffeine





Estimation

1. Thin layer chromatography

- Sample preparation: 1mg of sample in 1ml of solvent (methanol/chloroform)
- Stationary Phase: Silica gel g
- Mobile phase: Ethyl acetate: Methanol: Acetic acid (80:10:10)
- Chamber Saturation time : 15mins
- Detection: Detected by exposure to Iodine vapours ($R_f 0.41$)

2. HPLC method

- Mob. Phase- methanol: acetonitrile (65: 35 v/v)
- Column-C18
- flow rate. 2 ml per minute,
- spectrophotometer set at 254 nm, injection volume.20 ,.ti

Assay

Weigh accurately about 0.18 g and dissolve with warming in 5 rnl of anhydrous glacial acetic acid. For Caffeine Hydrate, use material previously dried at 100° to 105°. Cool, add 10 rnl of acetic anhydride and 20 rnl of toluene. Titrate with 0.1 M perchloric acid, determining the end-point potentiometrically.

1 rnl 0.1 M perchloric acid is equivalent to 0.01942 g of CSHIIN40 2



Uilizations

- Used as a beverage
- cns stimulant
- Strong diuretic
- Mood elevator
- Antitussive
- Vasodilator
- involuntary muscle relaxant





Synonyms:

Yew, Talispatra, Himalayan yew, Birmi

Biological source:

This consists of dried leaves, bark & roots of various species of *Taxus* i.e. *T. baccata*, *T. brevifolia*, *T. canadensis*, *T. cuspidate*, *T. wallichiana*, belonging to family Taxaceae





TAXOL

INDUSTRIAL PRODUCTION







Dissolve this residue in mixture of methanol & CCl₄ (1:1) filter Evaporate to obtain dry residue of taxol alkaloids Purification is done by TLC



TAXOL

Estimation

It is estimated by Thin layer chromatography

- Sample preparation: 1mg of sample in 1ml of solvent (methanol)
- Stationary Phase: Silica gel g
- Mobile phase: CCl₄ : methanol (95:5)
- Chamber Saturation time : 15mins
- Detection: Detected at $R_{\rm f}\,\,0.35$ to 0.37

TAXOL



Utilizations

- Anticancer
- Analgesic
- Anti-inflammatory
- Antipyretic
- Anti-convulgant
- •



• Synonym:

vinca rosea, rosy periwinkle, sadabahar, catharanthus, sadaphuli

• Biological source:

It consists of dried parts of the whole plant Catharanthus roseus

family Apocynaceae







Industrial production

Pulverized dried entire vinca plant

Extract with mixture of aqueous alcoholic acetic acid (9:1) filter Evaporate to dryness & dissolve in 2% hot HCL

Adjust the pH of filtrate to 4 with NaOH

Extract it with benzene & adjust pH of aqueous solution is raised to 7

Extract again with benzene

separate benzene layer

Evaporate benzene layer, crude alkaloidal residue is obtained

Further from alkaloidal residue Vincristin & Vinblastine are seperated by Column Chromatography

1) Benzene : methylene chloride (63:35)

Vinblastine fractions are collected and evaporated to dryness, yields vinblastine sulphate & crystalised from alcohol

2) At pH 4.9 to 5.9 fractions afford vincristine & crystallised from methanol



Estimation

It is estimated by Thin layer chromatography

- Sample preparation: 1mg of sample in 1ml of solvent (methanol)
- Stationary Phase: Silica gel G
- Mobile phase: Acetonitrile : Benzene (30:70)
- Chamber Saturation time : 15 mins
- Detection: Detected by spraying reagent with 1% solution of Ceric ammonium sulphate in 85% phosphoric acid at $R_{\rm f}$ 0.39



Vincristine & Vinblastine

Vinblastine

Chromatographic system - a stainless steel column 25 cm x 4.2 mm packed with octadecylsilane bonded to porous silica (5 μ m),

Guard column packed with a suitable silica gel placed between the pump and the injection device

Mobile phase: methanol :1.5 per cent v/v solution of diethylamine adjusted to pH 7.5 with phosphoric acid: acetonitrile (50:38:12)

Flow rate. 3 ml per minute

Detection spectrophotometer set at 262 nm **Injection volume**. 10 µL.

Vincristine

Chromatographic system - a stainless steel column 25 cm x 4.2 mm packed with octadecylsilane bonded to porous silica (5 μ m),

Guard column packed with a suitable silica gel placed between the pump and the injection device

Mobile phase: A) 1.5 per cent v/v solution of diethylamine adjusted to pH 7.5 with phosphoric acid

B). methanol

Separation Gradient elution

| Time | Mobile A | Mobile B |
|-------|----------|----------|
| 0-12 | 38 | 62 |
| 12-27 | 38.8 | 62.92 |
| 27-29 | 8.38 | 92.62 |
| 29-34 | 38 | 62 |

Flow rate. 2 ml per minute **Detection** spectrophotometer set at 297 nm **Injection volume**. 20 μL.



Syllabus

Utilization

- Antitumour action used in malignant conditions

- Vincristine: in treatment of acute lymphocytic leukaemia, wilm's tumour, cancer of mammary glands, cervical cancer, lung cancer & reticulum cell sarcoma.

-Vinblastine: reduces proportion of leukocytees in blood has suppressant action on immune system.

- Hypoglyceamic action
- Used in hypertention
- To treat sore throat, cough and bronchial congestion
- Treat asthma
- Haemostatic agents



THANK YOU